

Plasma assisted sanitation of food and packaging materials

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Foodborne diseases remain a major global health challenge, resulting in more than 420,000 deaths each year (WHO). This underscores the need for the agri-food industry to adopt innovative, sustainable processes that ensure food safety, quality, and nutrition. Food packaging is crucial in this context, serving as a barrier against external contaminants to maintain safety and quality. However, if not correctly managed, packaging materials can pose additional risks [1].

Cold plasma technology (CAP) and plasma-activated water (PAW) show great promise due to their efficiency in generating antimicrobial reactive species [2], [3]. This study presents two plasma-based systems for packaging and food decontamination. The packaging decontamination system uses a surface dielectric barrier discharge (SDBD) plasma source [4]. It achieves inactivation rates higher than 3.5 Log for *Staphylococcus epidermidis* (Gram-positive) and higher than 4.5 Log for *Acinetobacter baumannii* (Gram-negative) [5]. Statistical analysis highlights key factors that enhance its biocidal effect, including a smaller treatment chamber, higher duty cycle, and mist injection, with Gram-negative bacteria showing greater sensitivity.

The food decontamination system combines a corona plasma source with an ultrasonic nebulizer to generate reactive oxygen and nitrogen species-rich plasma-activated aerosol (PAA) from various liquids. Integrated into a 4 L treatment chamber, this system achieved a Log reduction higher than 4.5 for *S. epidermidis* on glass within 10 minutes using deionized water. Experiments with phosphate-buffered saline (PBS) and sodium thiosulfate solutions (Na₂S₂O₃) suggest that peroxynitrite (ONOO⁻) could play a key role in inactivation, as Log reductions dropped below 2.5 with PBS and below 1.0 with sodium thiosulfate. A scaled-up 14 L version further

improved treatment uniformity, achieving complete inactivation of *S. epidermidis*, *Escherichia coli*, and *Candida albicans* on glass surfaces. These results demonstrate the potential of these systems based on CAP technology and provide insight into antimicrobial mechanisms.

References

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